

AMENDMENTS TO THE CLAIMS

Claim 1 (Currently Amended): A garment comprising:

a piece of a stretchable warp-knitted fabric comprising:

a non-elastic yarn arranged in a 1×1 tricot structure; and

an elastic yarn arranged in a looping structure,

wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut; and

wherein the piece is cut at an angle of at least 3° and at most 177° with respect to a knitting direction, and the piece having an edge without hem finishing when left as cut, so that at least one of an edge portion of the garment is formed by an edge without hem finishing when left as cut.

Claim 2 (Original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in the same direction, and both the elastic yarn and the non-elastic yarn form open loops.

Claim 3 (Original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in different directions, and at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 4 (Original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in different directions, and both the elastic yarn and the non-elastic yarn forms closed loops.

Claim 5 (Previously Presented): The garment according to claim 1, wherein a structure of the elastic yarn is at least one of a half structure and an atlas structure.

Claim 6 (Canceled)

Claim 7 (Previously Presented): The garment according to claim 5 wherein at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 8 (Previously Presented): The garment according to claim 5 wherein both of the elastic yarn and the non-elastic yarn form closed loops.

Claim 9 (Previously Presented): The garment according to claim 5, wherein the non-elastic yarn is a cotton yarn.

Claim 10 (Canceled)

Claim 11 (Original): The garment according to claim 5, wherein the non-elastic yarn is a cotton yarn, and at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 12 (Original): The garment according to claim 5, wherein the non-elastic yarn is a cotton yarn, and both of the elastic yarn and the non-elastic yarn form closed loops.

Claim 13 (Previously Presented): The garment according to claim 1, wherein the piece is a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a cloth other than (A-1) and (A-2),

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops;

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 14 (Previously Presented): The garment according to claim 13, wherein the said other cloth is selected from a group consisting of (B-1), (B-2), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops;

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 15 (Previously Presented): The garment according to claim 1, wherein the piece is a laminated piece laminated by bonding together a plurality of sheets of at least one cloth selected from a group consisting of (B-1), (B-2), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops;

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 16 (Previously Presented): The garment according to claim 14, wherein the material is (A-1) and the cloth is (B-1).

Claim 17 (Original): The garment according to claim 16, wherein the non-elastic yarn of (B-1) is cotton, and both the non-elastic yarn and the elastic yarn form closed loops.

Claim 18 (Currently Amended): The garment according to claim 1, wherein ~~at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of 10° to 120° with respect to the knitting direction.~~

Claim 19 (Currently Amended): The garment according to claim 1 ~~18~~, wherein both the upper garment edge and the lower garment edge of the piece are edges without hem finishing when left as cut, and wherein the edges without hem finishing are cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 20 (Previously Presented): The garment according to claim 1, wherein the piece is made of warp-knitted fabric that is continuous in vertical direction of the garment.

Claim 21 (Previously Presented): The garment according to claim 1, wherein ~~at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut in a curved line.~~

Claim 22 (Previously Presented): The garment according to claim 21, wherein ~~both the upper garment edge and the lower garment edge of the piece are edges without hem finishing when left as cut, and wherein the edges without hem finishing are cut in a curved line.~~

Claim 23 (Previously Presented): The garment according to claim 1, wherein ~~at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing has a wave shape of a plurality of curved lines.~~

Claim 24 (Previously Presented): The garment according to claim 1 , wherein both the upper garment edge and the lower garment edge of the piece are edges without hem finishing when left as cut, and wherein the edges without hem finishing have a wave shape of a plurality of curved lines.

Claim 25 (Previously Presented): The garment according to claim 1 , wherein both an upper garment edge and a lower garment edge of the piece are edges without hem finishing when left as cut, and a first line extending from the upper edge and a second line extending from the lower edge form an angle.

Claim 26 (Previously Presented): The garment according to claim 1 , wherein both an upper garment edge and a lower garment edge of the piece are edges without hem finishing when left as cut, and a shape of the upper edge is different from a shape of the lower edge.

Claim 27 (Previously Presented): The garment according to claim 1 , wherein the garment is a bottom garment, and the edge of the piece without hem finishing when left as cut forms at least one of a waist and a bottom line.

Claim 28 (Previously Presented): The garment according to claim 27, wherein the garment is a bottom garment, and the edges of the piece without hem finishing when left as cut form both a waist and a bottom line.

Claim 29 (Previously Presented): The garment according to claim 1 , wherein the garment is at least one of a brassiere, a top of a bathing suit and a leotard, and the edge of the piece without hem finishing when left as cut forms at least one of an upper edge and a lower edge of a back cloth.

Claim 30 (Previously Presented): The garment according to claim 1 , wherein the garment is at least one of a brassiere, a top of a bathing suit and a leotard, and the edges of the piece without hem finishing when left as cut form both an upper edge and a lower edge of a back cloth.

Claim 31 (Original): The garment according to claim 27, wherein the edge of the piece without hem finishing when left as cut is cut at an angle of 20° to 80° with respect to the knitting direction.

Claim 32 (Previously Presented): The garment according to claim 28, wherein the edges of the piece without hem finishing when left as cut being both cut at an angle of 20° to 80° with respect to the knitting direction.

Claim 33 (Previously Presented): The garment according to claim 29, wherein the garment edges of the piece forming the back cloth without hem finishing when left as cut being cut at an angle of 10° to 90° with respect to the knitting direction.

Claim 34 (Previously Presented): The garment according to claim 29, wherein the garment edges of the piece forming the back cloth without hem finishing when left as cut being cut at an angle of 75° to 90° with respect to the knitting direction.

Claim 35 (Previously Presented): The garment according to claim 1, wherein the piece is provided with a Jacquard pattern knitted into a base fabric made of the non-elastic yarn and the elastic yarn, by Jacquard control of another non-elastic yarn serving as a pattern yarn.

Claim 36 (Original): The garment according to claim 35, wherein the elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure, and at least one of the non-elastic yarn forming the base knit structure and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a 1×1 tricot structure that runs in the same direction as the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 37 (Previously Presented): The garment according to claim 35, wherein the elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure, and one of the non-elastic yarn forming the base knit structure and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a 1×1 tricot structure that runs in the same direction as the elastic yarn, whereas the other non-elastic yarn is arranged in a 1×1 tricot structure and runs in a direction different to that of the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 38 (Original): The garment according to claim 35, wherein the non-elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure that runs in a direction that is different to that of the elastic yarn forming the base knit structure, and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a structure that runs in the same direction as the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 39 (Previously Presented): The garment according to claim 35, wherein the piece is a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops, and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 40 (Previously Presented): The garment according to claim 29, wherein the back cloth comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a cloth other than (A-1) and (A-2),

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1x1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1x1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 41 (Previously Presented): The garment according to claim 1, wherein the piece has a straight boundary line for a stretching power transition region due to the elastic yarn.

Claim 42 (Previously Presented): The garment according to claim 1, wherein the garment is a garment that fits a body tightly.

Claim 43 (Previously Presented): The garment according to claim 13, wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 44 (Previously Presented): The garment according to claim 14, wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 45 (Previously Presented): The garment according to claim 15, wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 46 (Previously Presented): The garment according to claim 36, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 47 (Previously Presented): The garment according to claim 37, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 48 (Previously Presented): The garment according to claim 38, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loop; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 49 (Previously Presented): The garment according to claim 40, wherein the said other cloth is selected from a group consisting of (B-1), (B-2), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops; and

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 50 (Previously Presented): The garment according to claim 29, wherein the piece comprises a laminated piece laminated by bonding together a plurality of sheets of at least one cloth selected from a group consisting of (B-1), (B2-), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops; and

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.